

ABSTRACT

An inking and doctor unit for a rotogravure print and spread cylinder includes a casing; a doctor assembly; 5 and an inking chamber bounded by a concave inner surface of the casing and at least partly by the doctor assembly. The casing and the doctor assembly form a box body closed except for one side engaging a print cylinder having a first axis; and the doctor assembly has a doctor mounted 10 to lie flat with respect to a lateral surface of the print cylinder, when the box body engages the print cylinder.